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D350-578-111
Job Sheet 184955



Part No: D350-578-111

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/8/18	11/8/18	0.00	0.00	Start Up Stores/Pkg-2	BB	NOV 05 2018
160	Packaging	1 pcs	11/8/18	11/8/18	0.00	0.00	Packaging1-3	DAS BB	NOV 05 2018
170	QC	1 pcs	11/8/18	11/8/18	0.00	0.00	QC4	69 DAS	NOV 05 2018
180	Packaging	1 pcs	11/8/18	11/8/18	0.00	0.00	Packaging3-1	9-89 69	NOV 05 2018
185	DC	1 pcs	11/8/18	11/8/18	0.00	0.00	DC	9-89	NOV 05 2018
190	QC21-FG	1 Ea	11/8/18	11/8/18	0.00	0.00	QC21	9-89	NOV 05 2018

Part Op 180 - Identify and pack for shipping as per PPP D350-578-111
Descriptions: 185 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	1 Ea (1 ea)	90-Start up Operation	5114465
D350-578-031	AS350/AS355 Bearpaw Wearplates	1 Ea (1 ea)	90-Start up Operation	5124594

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-578-011	1	3	0
	D350-578-031	1	2	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ 	DISPOSITION Rework ☐ Scrap ☐ Skid-tube ☐ Machining ☐ Thermforming ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Inspector: _____ Exp Date: _____ Instructions: TC STC SH93-4 Issue 1 Rev A Part: D350-578-111 Job No: 184955 Serial No/Batch: S124665 Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐ 1610 AURUM STREET HAWKESBURY, ON K6A 1K7 CANADA TEL.: 1 813 832-8200 Email: sales@dartaero.com www.dartaerospace.com	MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
Description \			

Root Cause			
Environment	☐	No Re-verfic	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	BOM/Route Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	Surge m Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence
OTHER : _____		